



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SOLD MAIL

D3571-1

Job Sheet 175515



Part No: D3571-1

Job Qty: 4 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea	4/16/18	4/16/18	0.00	0.00	Start Up Machining-2		DAS 18/04/30
100	Bandsaw	4 pcs	4/16/18	4/16/18	0.00	0.07	Bandsaw1		52 18/04/30
110	CNC Vertical Machining	4 pcs	4/16/18	4/16/18	0.40	2.70	HAAS1-4		9-89 18/04/30
120	QC	4 pcs	4/16/18	4/16/18	0.00	0.00	QC2 Machining-2		18/04/30
130	QC	4 pcs	4/16/18	4/16/18	0.00	0.00	QC8 Machining-2		18/04/30
140	HandFinish	4 pcs	4/16/18	4/16/18	0.00	0.11	HandFinish1		18/05/01
150	Powdercoat	4 pcs	4/17/18	4/17/18	0.00	0.08	Powdercoat3		SIA 18-05-01
160	QC	4 pcs	4/17/18	4/17/18	0.00	0.00	QC3		BPAS 5-02
170	Packaging	4 pcs	4/17/18	4/17/18	0.00	0.00	Packaging3-1		MAY 07 2018
180	QC21-SA	4 Ea	4/17/18	4/17/18	0.00	0.00	QC21		DC 9-2018-05-02

Part Op 100 - Cut blank 2.90 " long
Descriptions: 110 - 1- Mill as per Folio FA675Rev: & Dwg D3571 Rev: 2-Deburr per dwg D3571
150 - START TIME: 10:45 O.V.T. 320° FINISH: 11:15 M136370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	.9640 ft (.241 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.500	1	44	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 9:21 AM Dart.Gagnon.Michelle

M-137980 1.45ft
5066791



Container No: S066794



Part: D3571-1

Job No: 175515

Serial No/Batch: S066794

Revision:

Inspector:

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Date: 04/30/18

